

 Enduring Value	ITC LIMITED – PSPD, UNIT: BOLLARAM			
	SPECIFICATION SHEET			
Doc. No: SP/TE5/FP/03	Ver. No: 7.0	Rev. No: 1.0	Page 1 of 1	Issue Date: 01.07.2023
Grade Name	INDOBEV PREMIUM 1PE			
Grade Id	1BP			
SPEC NO	1BP/CTX/CLC/PSPD/BOL/PE			

SUBSTANCE (GSM)	CALIPER (µM)	BENDING RESISTANCE(L&W) mN		
		Tappi T 556		
		MD	CD	GM
Tappi T 410	Tappi T 411			
180+15	235	69	33	48
210+18	275	89	50	67
230+18	298	123	69	92
± 5%	± 5%	±15%		

PARAMETER	UNITS	VALUE
POLY SUBSTANCE (AVG)		15±1.5
BACK	GSM	18±1.5
Mill Method		
POLY ADHESION STRENGTH (AVG)		
Tappi T 539	Points	3 MIN
ROUGHNESS - BENDSTEN		
(Avg.)		
TOP	ml/min	20 (50 Max)
BACK		250 (400 Max)
ISO 8791-2		
MOISTURE		
	%	6 ± 1
Tappi T 412		
EDGEWICK - LA/23		
	Kg/m²/Hour	1.2 MAX
TP84010		
STRETCH		
	%	5.0 MIN
Tappi T 494	CD	

Construction

→ Coated Indobase

→ PE Coated (Matt)

Note :

- 1.) All Properties are according to ITC Limited, PSPD Unit:BOL Measurements
- 2.) Test Climate 23°C ± 1 & 50% ± 2 RH
- 3.) Tolerances are based upon 95% Confidence limits of single mill measurements of conditioned random samples
- 4.) This product can be serviced with FSC Mix. Certificate Registration Code: SW CoC 004747 - B
- 5.) This product is free of optical brightening agents (OBAs) and fluorescent whitening agents (FWAs)

ACCEPTED BY	HEAD MARKETING (PSPD)	ISSUED BY	UNIT HEAD (BOL)
SIGNATURE		SIGNATURE	