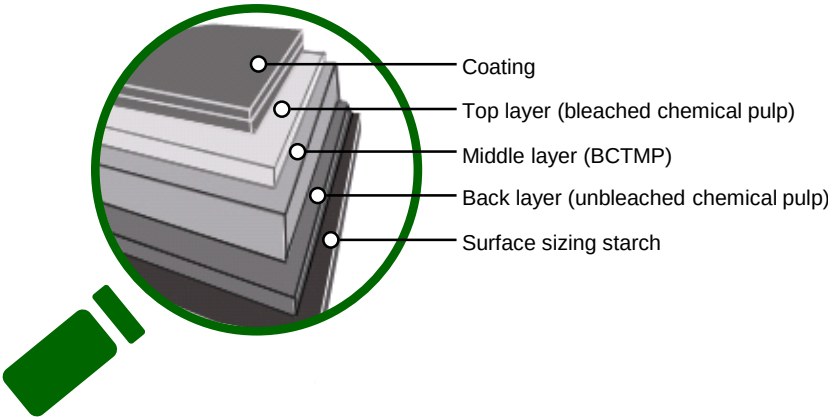


Technical Data Sheet

General Packaging Board (FBB GC4)



Temporary

Property	Unit	Tolerance										Standard
Grammage	g/m ²	±3%	200	220	240	255	270	285	300	325	350	ISO536
Thickness	μm	±15	305	345	385	410	445	475	505	552	580	ISO534
Moisture	%	±1.0	7.0	7.0	7.0	7.0	7.5	7.5	7.5	7.5	7.5	ISO287
Stiffness Taber 15° CD	mN.m	-15%	2.8	4.4	5.7	6.9	8.8	11.0	12.2	13.5	14.8	ISO2493
Stiffness Taber 15°MD	mN.m	-15%	6.4	9.5	12.8	15.7	19.7	23.7	27.0	33.3	36.4	ISO2493
Top Cobb (60s)	g/m ²	≤	60	60	60	60	60	60	60	60	60	ISO535
Back Cobb (60s)	g/m ²	≤	60	60	60	60	60	60	60	60	60	ISO535
Top Brightness	%	±2.0	81	81	81	81	81	81	81	81	81	ISO2470
Gloss75°	%	±10	50	50	50	50	50	50	50	50	50	ISO8254
Surface Roughness PPS10	μm	≤	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	ISO8791
Surface Strength	m/s	≥	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	ISO3783
Scott Bond	J/m ²	≥	120	120	120	120	120	120	120	120	120	TAPPI 569

All properties are according to Rizhao Mill measurements.

Test climate 23°C/50% RH (According to ISO 187).

In order to verify, reel/pallet average shall be based on 5 single measurements randomly sampled within the reel/pallet.

These averages will be for at least 19 of 20 reels/pallets within the specification limits.

Mill Certificates System/ Certificates No.

ISO9001 Quality Management System Certification, 00219Q20247R3M

ISO14001 Environmental Management System Certification, 00219E30138R3M

ISO45001 Occupational Health and Safety Management System Certification, CQM19S20110R3M

PEFC Certification for Chain of Custody of Forest Based Products, SGS-CFCC/PEFC-COC-001056